

# 中国科学院高能物理研究所

Institute of High Energy Physics Chinese Academy of Sciences

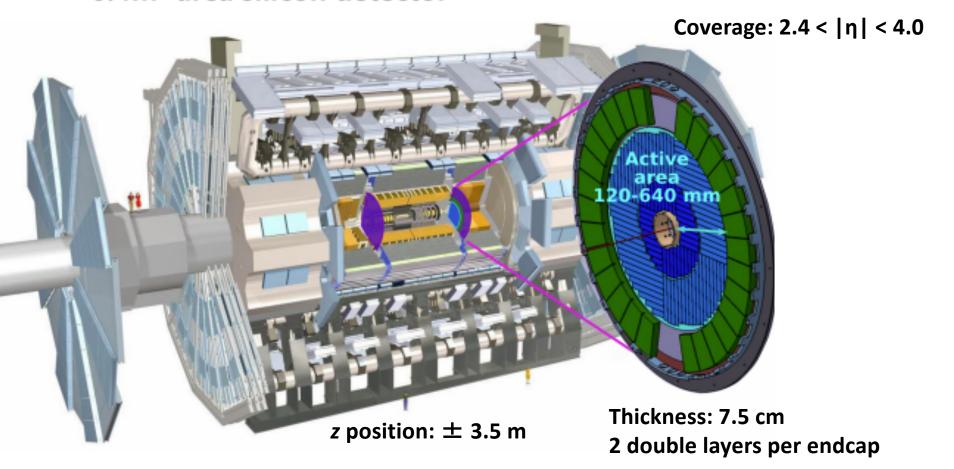
# ATLAS实验高颗粒度高时间分辨探测器 ATLAS High-Granularity Timing Detector (HGTD)

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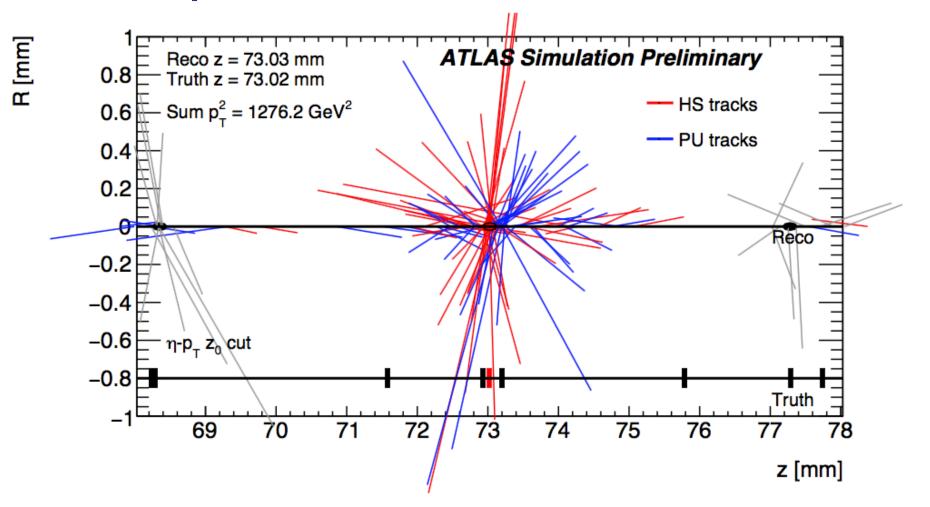
### ATLAS实验高颗粒度高时间分辨探测器

- ATLAS will upgrade endcap calorimeter in 2026
  - High-Granularity Timing Detector (HGTD)
  - LGAD will be used for timing measurement (30ps )
  - 6.4m² area silicon detector



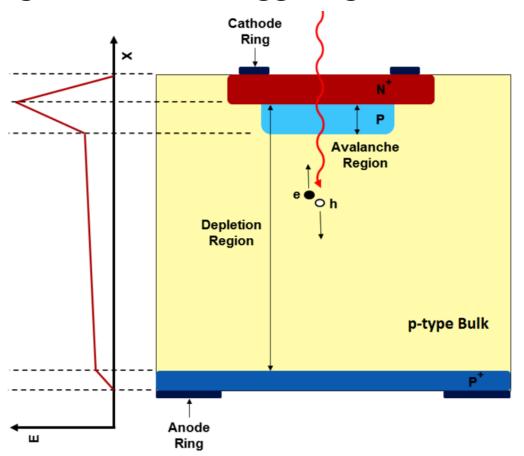
# Physics motivation

- Pileup is the major challenges at HL-LHC
  - Track from different vertexes close in space, but well-separated in time



# 低增益雪崩放大传感器(LGAD)

- Low-Gain-Avalanche-detector (LGAD)
  - Compared to APD and SiPM, LGAD has lower gain (~10)
  - high drift velocity, thin active layer (fast timing)
  - High S/B, no self-triggering

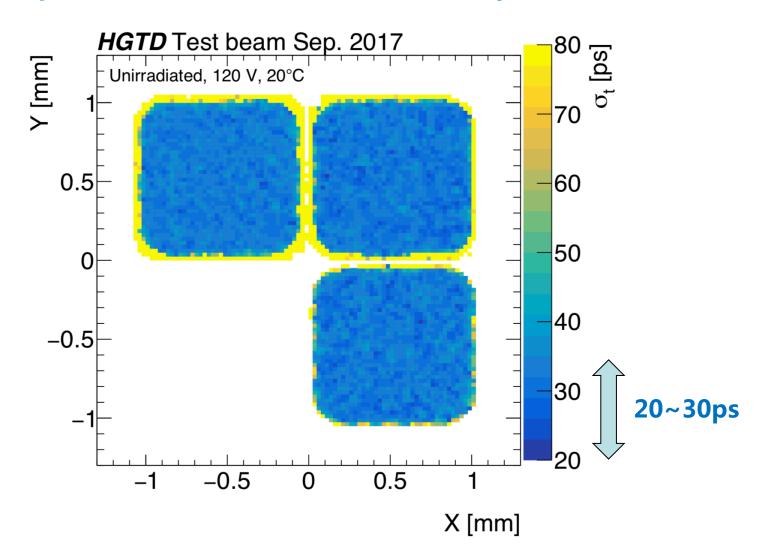


#### **LGAD Foundry:**

- > HPK (Japan)
- > CNM(Spain)
- > FBK (Italy)...

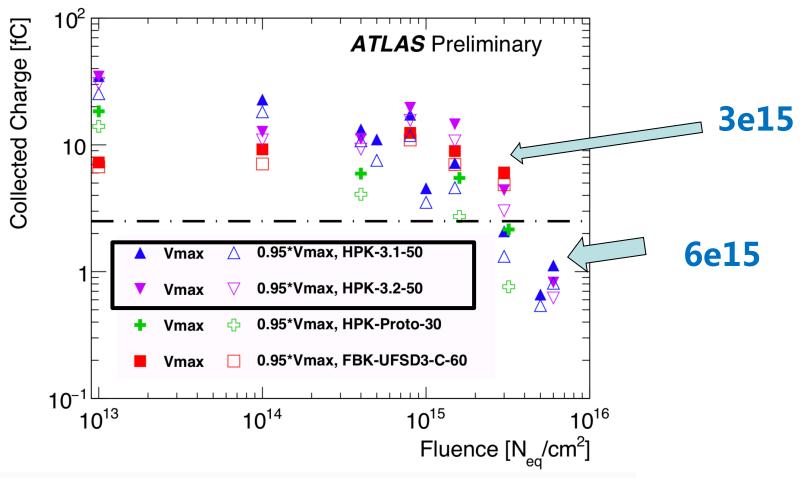
# LGAD传感器的时间分辨率

- Timing resolution :20~30ps in test beam
- IHEP group contributed to test beam in last year.



# LGAD抗辐照研究情况

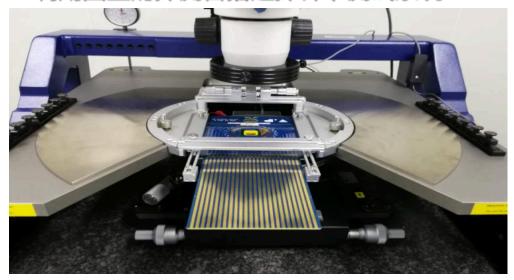
- Non-ionization dose (NIEL)
  - Survive after 3e15 n<sub>eq</sub>/cm<sup>2</sup> fluence
  - Need to improve irradiation hardness for 6e15 n<sub>eq</sub>/cm<sup>2</sup>
- Total ionization dose (TID) effect to be studied



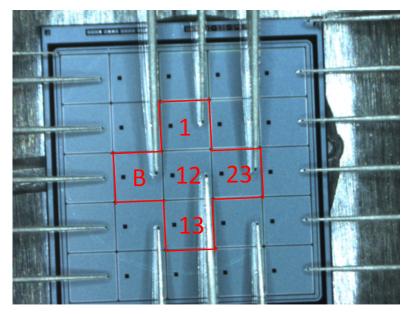
# LGAD抗辐照机制

- IHEP have set up a sensor testing system
  - Thanks to probe station from Key lab
  - Test Leakage current and capacitance of HPK and CNM sensors

#### 利用国重的探测台搭建探针卡测试系统

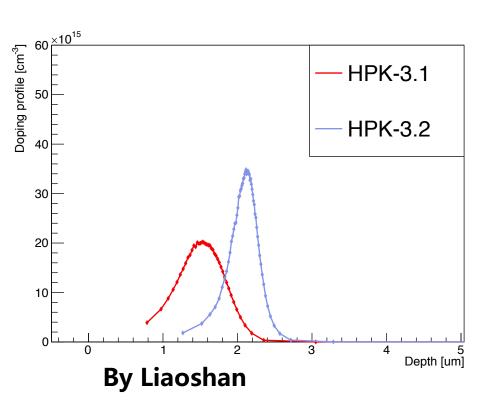


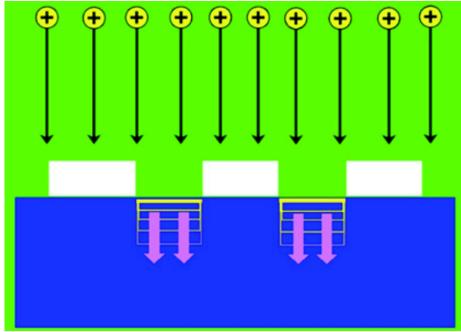
By Ryuta & Liaoshan



# LGAD抗辐照研究情况

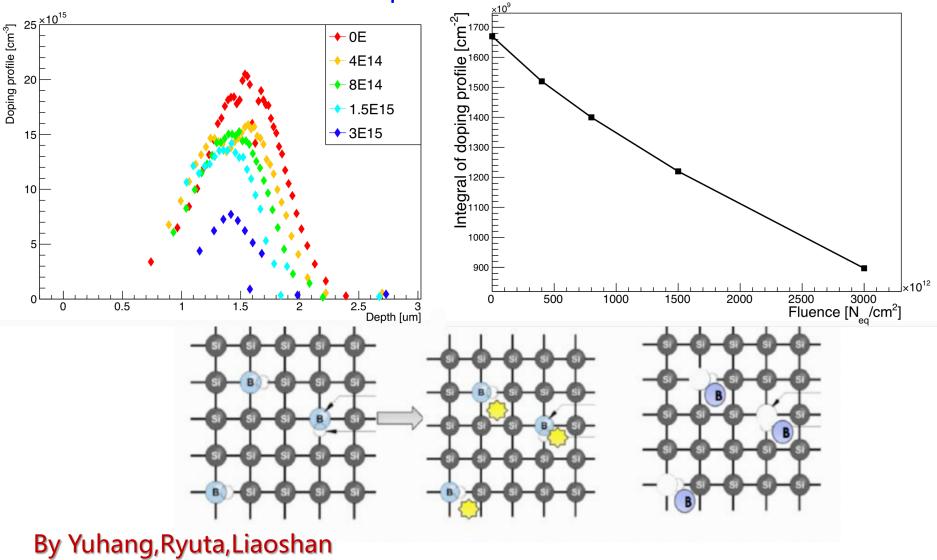
- Measure doping profile of two type doping in HPK sensor :
  - Type 3.2 has better irradiation hardness
  - Deeper implantation improves irradiation hardness





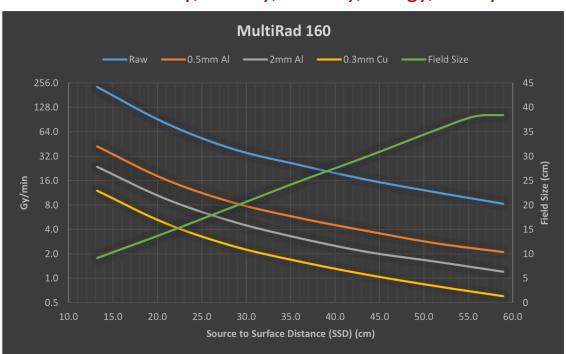
# LGAD抗辐照研究情况

First time to confirm acceptor removal effect of LGAD in C-V



# LGAD抗辐照研究计划: 电离辐照效应

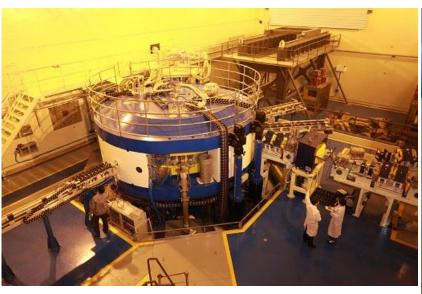
- Total ionization dose (TID) effect is one major R & D next step
- IHEP will take leading role in this TID study
- MultiRad 160 X ray irradiator in IHEP
  - Maximum dose rate 250Gy per minute
  - reach 4.7MGy TID in about two weeks
    - 1 kGy, 10 kGy,100 kGy, 1 Mgy, 5MGy

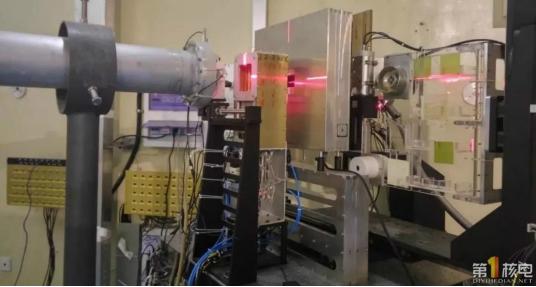




# LGAD抗辐照研究计划: 非电离辐照效应

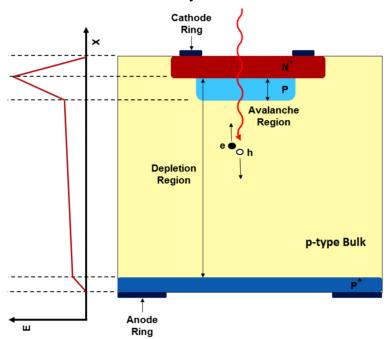
- 100MeV proton irradiation can be done in CIAE, Beijing.
  - Can reach 5.1x10<sup>15</sup> fluence in about 8~10 hours
  - Possible to do I-V and C-V online during irradiation (Can stop the run anytime)
- In near future, >1GeV proton beam in China Spallation neutron source
   100MeV proton cyclotron in CIAE
   Station for irradiation in CIAE





### LGAD传感器国产化研究

- LGAD sensor with Epitaxial layer wafer (高阻外延片)
  - Collaboration with Beijing Normal University.
  - Easier and cheaper to get wafer with Epitaxial layer
  - Lower Resistivity in Epitaxial layer (300 Ohm.cm)
- "high resistance wafer" + "low resistance " bonded wafer(键合片)
  - collaboration with Tsinghua University
  - Expensive and hard to buy bonded wafer (Kewei's talk later)

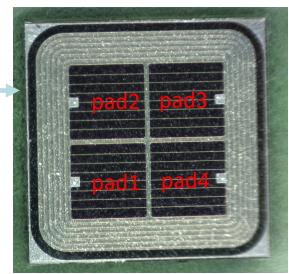


## 首批国产LGAD传感器

- April 2019 , First batch of domestic LGAD with Epitaxial layer
  - Collaboration with Beijing Normal University (NDL is foundry for SipM)
  - First batch LGAD sensor fabricated. (~100 2x2 sensors)
    - Thickness of epitaxial layer: 33um
    - epitaxial layer Resistivity:300 Ohm.cm



Two type of LGAD sensors BV170-30-B, BV60-50-B





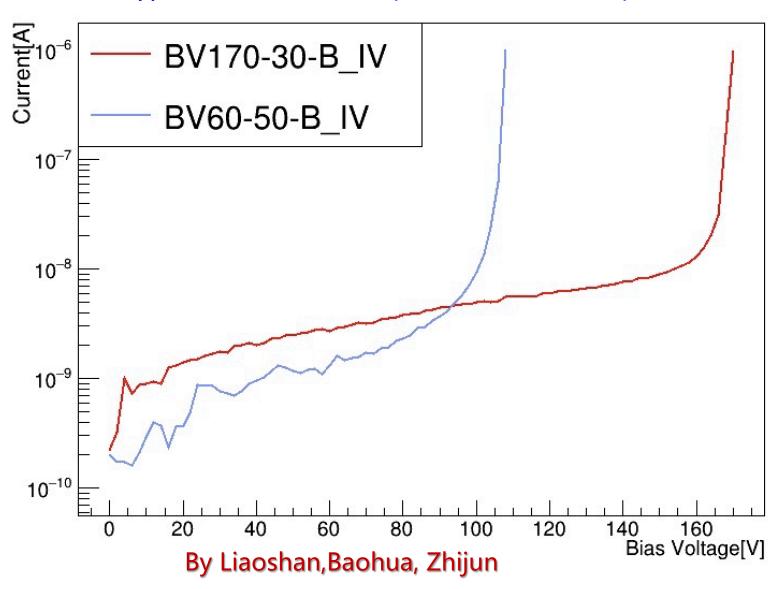
Novel Device Laboratory (NDL)
Address: XueYuan Nan Lu No.12
Hai Dian District, Beijing, China, 100875
Tel: +86-10-62207419, Fax: +86-10-62207419
Email: info@ndl-sipm.net

Photoelectric Instrument Factory of Beijing Normal University Address: 1st floor in block B of Dormitory 4 Xin Wai Da Jie No.19, Ha Dian District, Beijing, China Tei: 010-58807630 Email: 58807630@163.com Web: http://www.peifbnu.com/plus/view.php-aid=72.html



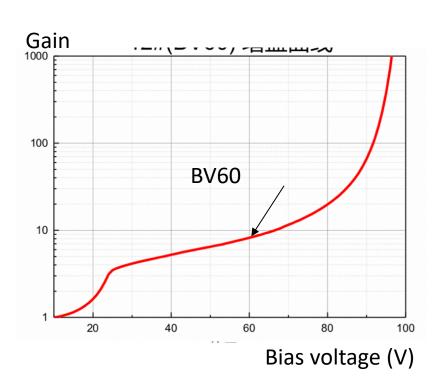
# 首批国产LGAD传感器: 测试结果

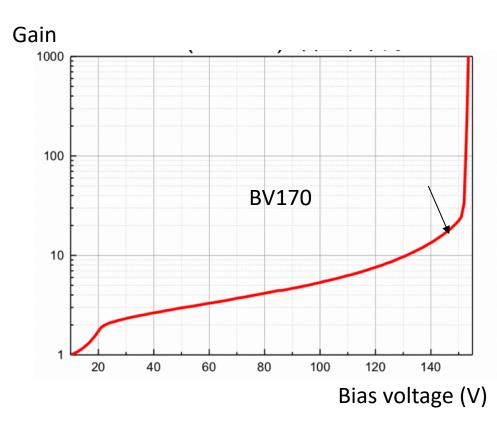
Two type of NDL sensors (BV170 and BV60)



# 首批国产LGAD传感器: 测试结果

Two type of NDL LGAD sensor (gain=10 for working voltage)

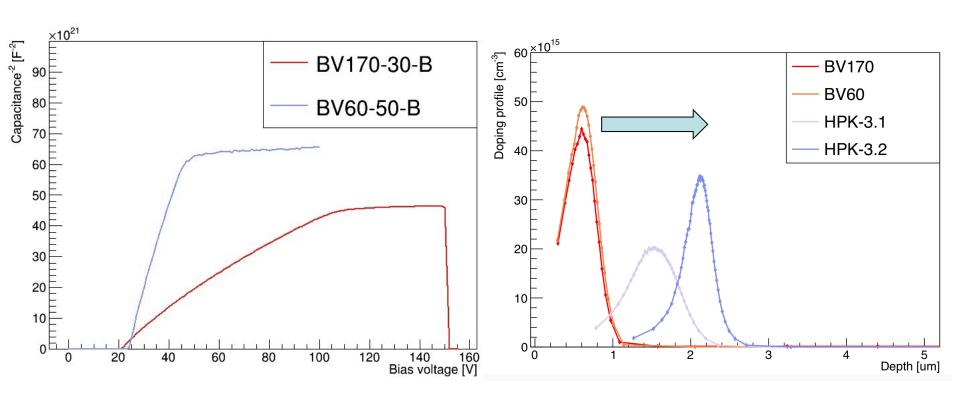




By Liaoshan, Baohua, Zhijun

# 首批国产LGAD传感器: 测试结果

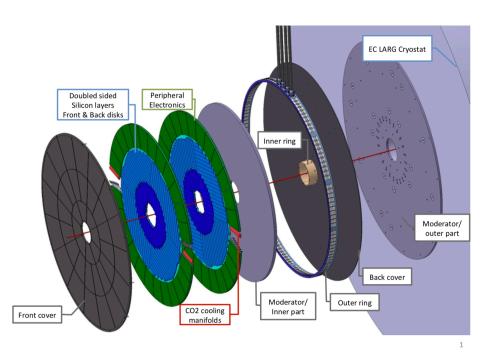
- BV60 depleted at 50V, BV170 depleted at 110V
- Doping depth for p+ layer is lower compared to HPK
  - try deeper p doping in next submission in May

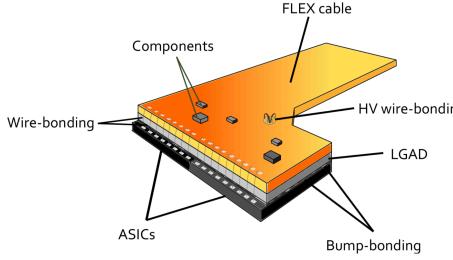


By Liaoshan, Baohua, Zhijun

# HGTD的模块研制

- ~8000 modules and 6.4m2 silicon detector in HGTD project
- ATLAS China group will have significant contribution in HGTD module
  - One of key issue is bump bonding between ASIC and sensor
  - IHEP has done some R & D on this.

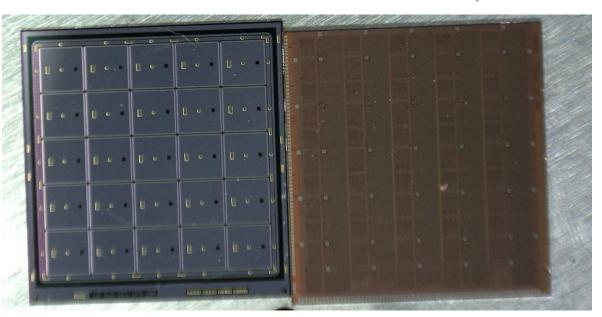




# 倒装焊的研究

- Two company identified (both are top 10 packaging company)
  - The National Center for Advanced Packaging (NCAP, 华进)
    - <a href="http://www.ncap-cn.com/en/index.aspx">http://www.ncap-cn.com/en/index.aspx</a>

### HPK 5x5 Sensors and Altirco1 chip in IHEP

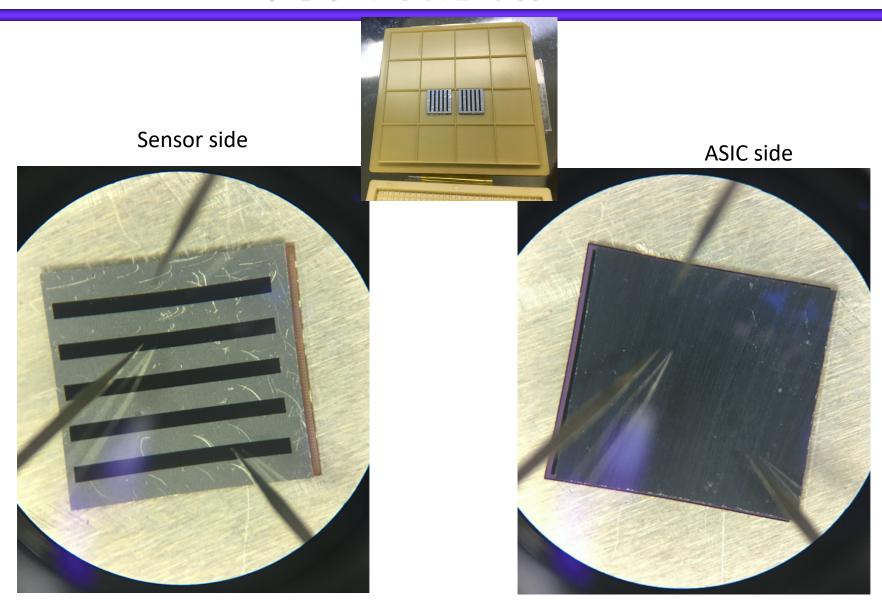


#### 5x5 sensor and ASIC



By Zhijun & Liaoshan

# 倒装焊的研究



## 总结

- HGTD的LGAD传感器研究
  - 辐照机制研究
  - LGAD传感器国产化研究(首批国产LGAD传感器)
- HGTD读出芯片ASIC
  - 计划参与抗辐照数字电路设计
  - 电离辐照后性能研究
- HGTD的模块研制
  - 在国内完成倒装焊
- 非常感谢核探测与核电子学国家重点实验室支持!

### **Outline**

- Irradiation facility in China for HGTD sensor
- Test result of irradiated sensors
- LGAD Sensor from Chinese foundry
- Question about the LGAD sensor UBM

